

Customer	:	CU-DAR001 Dart Helicopters Services	Drawing Name	:	GUSSET
Job Number	:	31031C			
Estimate Number	:	10843			
P.O. Number	:	N/A	Part Number	:	D22495
This Issue	:	3/7/2007	S.O. No.	:	N/A
Prsht Rev.	:	NC	Drawing Number	:	D2249 REV. E
First Issue	:	N/A	Project Number	:	N/A
Previous Run	:	N/A	Drawing Revision	:	E
		Type :	Material	:	N/A
			Due Date	:	4/10/2007
Written By	:		Qty:		20 Um: Each
Checked & Approved By	:				
Comment	:	Est: D 05.02.04 Added Step 9 KJ/RF			

[illegible]

m 10/873

ml 07/04/24

[illegible]

ml 07/04/24

[illegible]

ml 07/04/24

1. The first step in the process is to identify the problem or issue that needs to be addressed. This involves gathering information and understanding the context of the problem.

2. Once the problem is identified, the next step is to define the objectives and goals of the project. This helps to clarify what needs to be achieved and provides a clear direction for the team.

3. The third step is to develop a plan or strategy to address the problem. This involves breaking down the problem into smaller, manageable tasks and determining the resources needed to complete each task.

4. The fourth step is to implement the plan. This involves assigning tasks to team members, setting deadlines, and monitoring progress to ensure that the project is on track.

5. The final step is to evaluate the results of the project. This involves comparing the actual outcomes with the objectives and goals to determine the effectiveness of the project and identify areas for improvement.

SB 07/04/25/20



ST 21

7/4/2654

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: P Date: 07/04/07

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 3/7/2007 8:38:11 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GUSSET

Job Number: 31031C

Part Number: D22495

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/04/27

Job Completion



07/04/27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

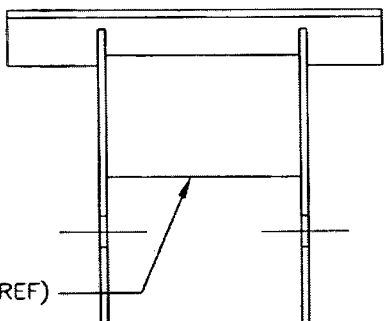
NOTE: Date & initial all entries

DART

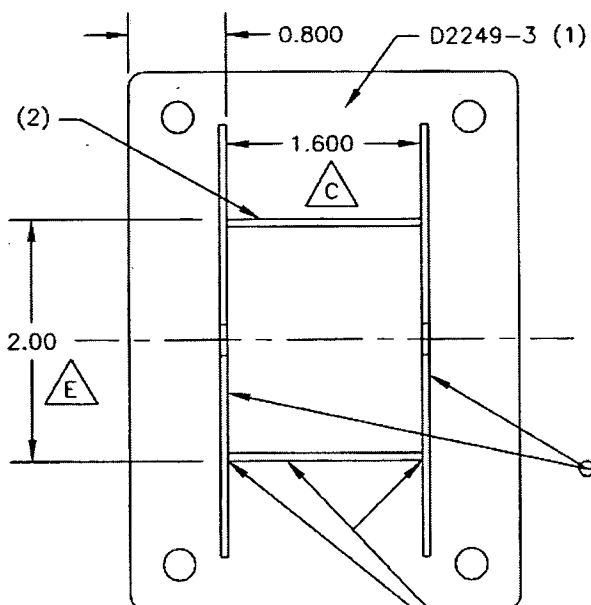


RELEASED
99.10.12 KCE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA	REV. E
AE	RF		
CHECKED	APPROVED	DRAWING NO.	SHEET 1 OF 4
AE	RF	D2249	
DATE	TITLE	SCALE	
99.09.20	FITTING	NIS	
A	94.06.20	NEW ISSUE	
B	95.11.30	DIMENSION CHANGE	
C	95.12.14	DIMENSION CHANGE	
D	98.04.30	Ø0.261 WAS Ø0.257 (TSR A179) REMOVED DUPLICATE DIMENSIONS	
E	99.09.20	ADDED GUSSET	

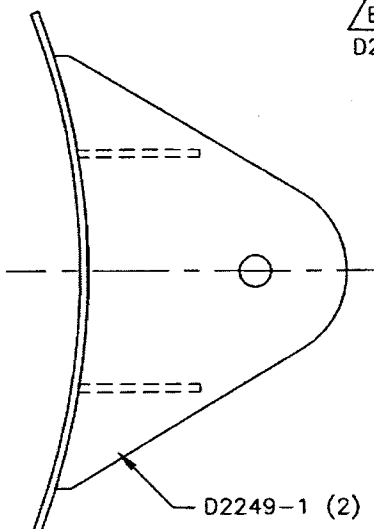


△ E D2249-5 (REF)



WELD
USING TOOL
DT8209

△ TYP △ E



D2249-1 (2)

D2249-041 ASSEMBLY

MATERIAL: AISI 304/316 SS, 0.063 THICK
WELD PER DART QSI 004
FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
ALL DIMENSIONS ARE IN INCHES
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE SPECIFIED

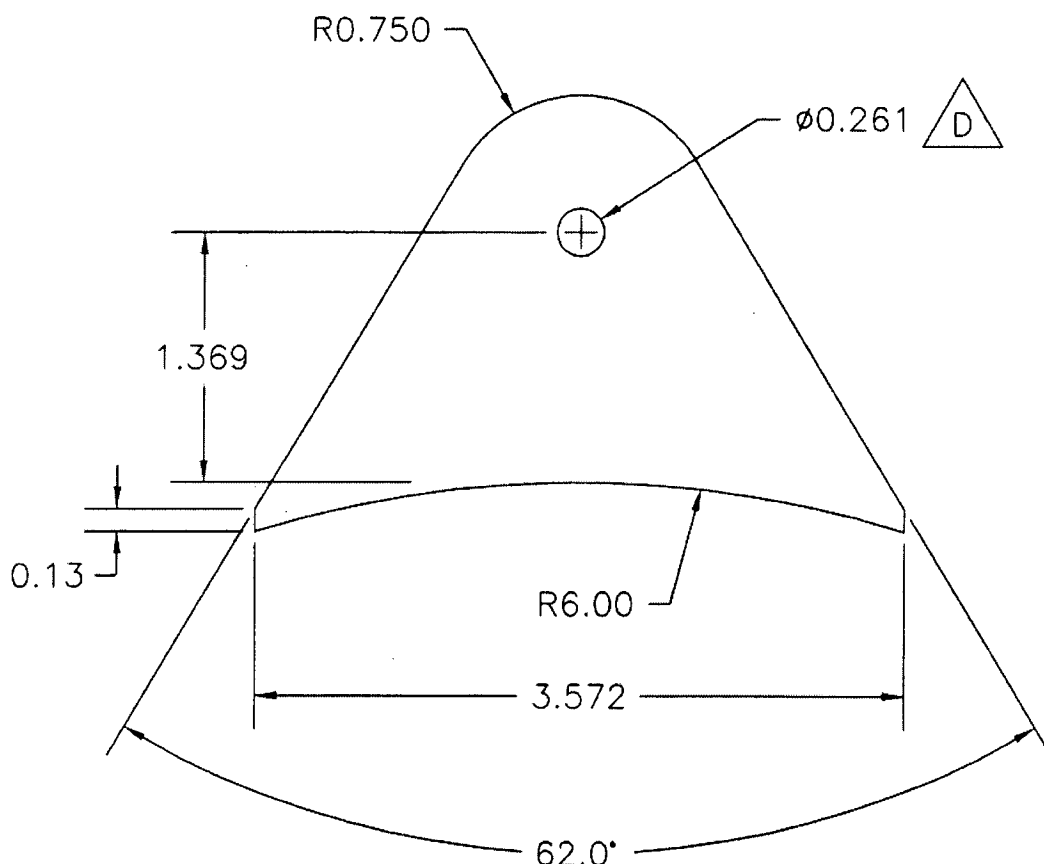
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WORK ORDER
NO. 31031c



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DATE 99.09.20	TITLE FITTING		SCALE 1:1

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D2249-1 LUG

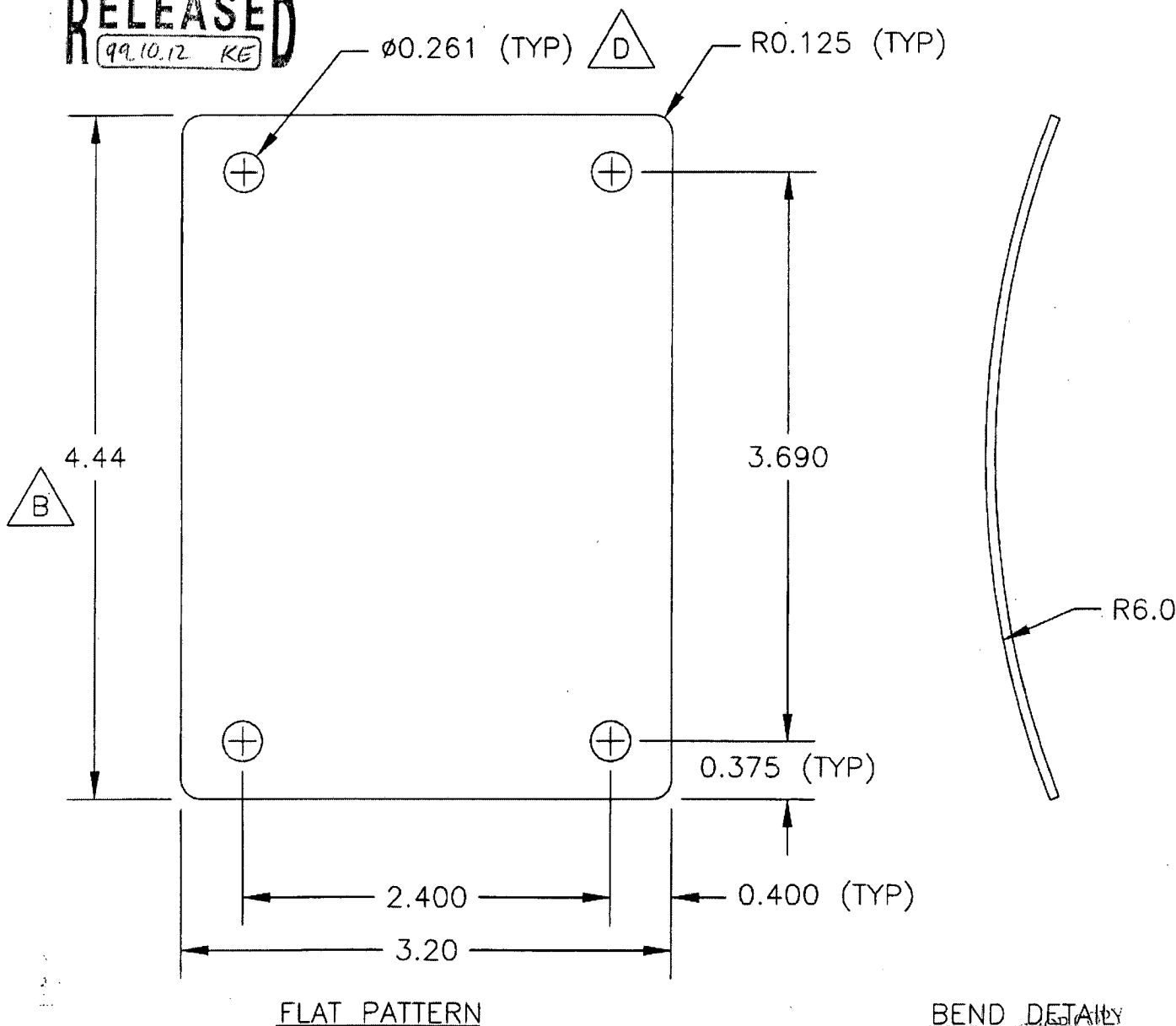
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DATE 99.09.20		TITLE FITTING	SCALE 1:1

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D2249-3 BASE PLATE

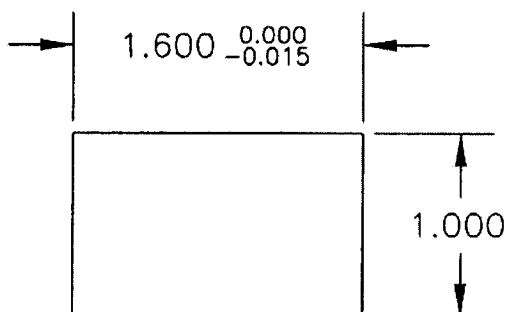
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DATE 99.09.20		TITLE FITTING	SCALE 1:1

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49.10.12 *KE*



D2249-5 GUSSET

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